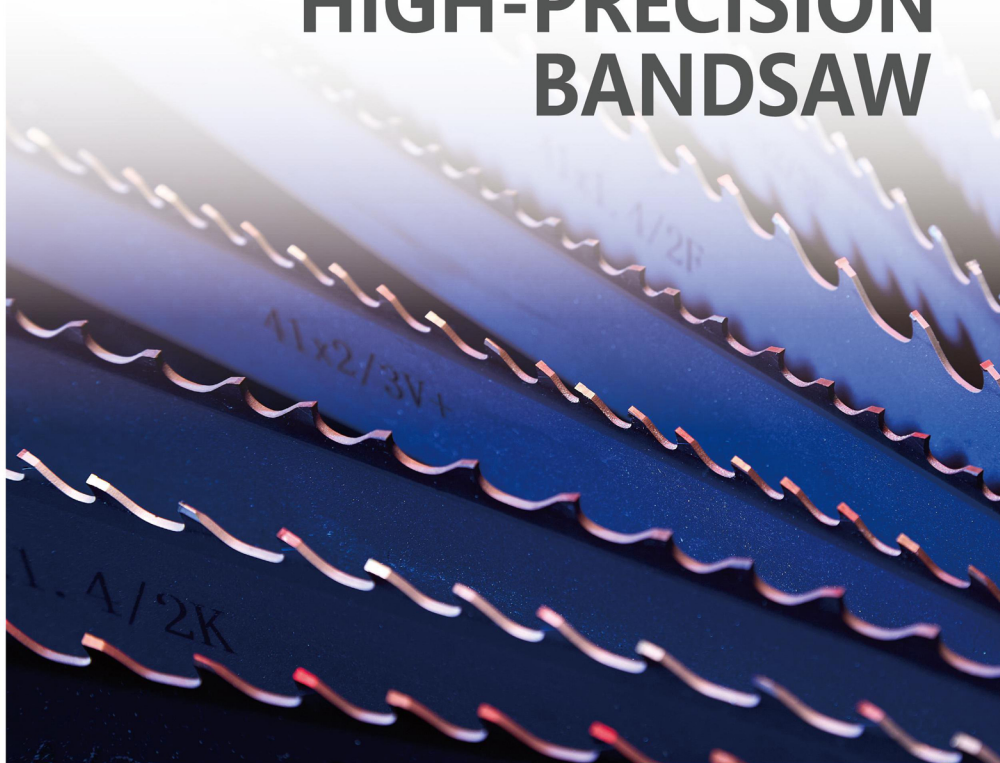


高精密度带锯条 HIGH-PRECISION BANDSAW



更高效
HIGHER EFFICIENCY

更精密
BETTER PRECISION

更耐久
LONGER SAWING LIFE

SHIJIAZHUANG LISA TECHNOLOGY CO., LTD

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SHIJIAZHUANG LISA TECHNOLOGY CO., LTD

We provide safe, reliable, and durable **GOBEACTOOL** cutting solutions to sectors such as automotive components, pipe manufacturing, construction machinery, and home building materials. Choosing **GOBEACTOOL** doesn't only mean accessing high-quality products—it means reducing tool-related downtime, increasing finished product yield, and securing a resilient and efficient supply chain. Our tools have been trusted across China and in over 60 countries and regions, proving their adaptability and reliability in global markets.

Choose Lisa Technology. Trust **GOBEACTOOL** for stability, efficiency, and confidence.

Contact us today to explore tailored **GOBEACTOOL** solutions and request our full product catalog—let's strengthen your competitive edge together!

Shijiazhuang Lisa Technology Co., Ltd., the creator and operator behind the **GOBEACTOOL** brand, is your professional partner in export production and trade. We understand the critical challenges you face in the metal cutting industry—inconsistent quality, supply chain instability, and lagging technical support.

With years of expertise in the R&D, production, and sales of high-end steel blades, our **GOBEACTOOL** brand represents our commitment to excellence. Our facility spans 20,000 square meters and is equipped with over 600 advanced machines, operated by a dedicated team of 200+ professionals. We boast an annual output of more than 500,000 metal cutting saw blades and hold over 50 invention and utility model patents. By integrating state-of-the-art manufacturing with rigorous quality control, we ensure that every **GOBEACTOOL** product delivers superior performance, extended service life, and ultimate cost efficiency for your operations.



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常见材料适用的硬质合金锯条选择
CARBIDE TIPPED BANDSAW BLADES SELECTION

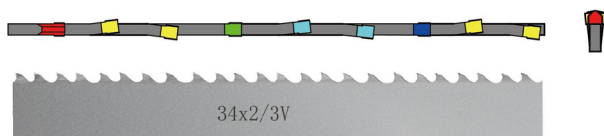
★ 推荐 Recommended ○ 适用 Applicable ✕ 不推荐 Not recommended

锯条系列 PRODUCT SERIES		K	K+	V	V+	F	H	H+	M
铝合金	ALUMINUM ALLOYS	○	○	✕	✕	★	✕	✕	✕
铜合金	BRONZE/COPPER	○	○	✕	✕	★	✕	✕	✕
普通钢	COMMON STEELS	★	★	✕	✕	✕	★	★	✕
合金结构钢	STRUCTURAL STEELS	★	★	✕	✕	✕	★	★	✕
轴承钢	BEARING STEELS	★	★	○	○	✕	★	★	✕
模具钢	DIE STEELS	★	★	○	○	✕	○	○	✕
不锈钢	STAINLESS STEELS	★	★	○	○	✕	○	○	✕
工具钢	TOOL STEELS	★	★	★	★	✕	○	○	✕
钛合金	Ti-ALLOYS	★	★	★	★	✕	○	○	✕
高温合金	INCONEL ALLOYS	○	○	★	★	✕	✕	✕	✕
高硬材料	SPECIAL HARDEN	✕	✕	○	★	✕	✕	✕	✕
硬木料	HARD WOOD	✕	✕	✕	✕	✕	✕	✕	★
橡胶、塑料等	RUBBER/PLASTIC	✕	✕	✕	✕	✕	✕	✕	★

硬质合金带锯条

CARBIDE -TIPPED BANDSAW

硬质合金带锯条V系列 TCT-bandsaw V series



- 适用于钛合金、双相不锈钢、高温合金等各种难切材料
Suitable for Titanium、Inconel and DP steel
- 特殊的齿形设计，有效降低锯切阻力
Special design for lower sawing resistance
- 高精度的研磨刃口，保证强大的切断性能
High-precision grinding for better cutting ability

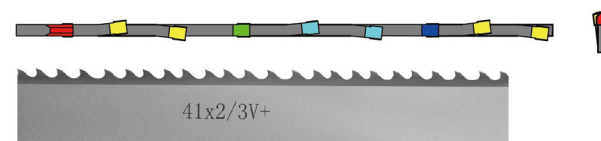
规格size		齿距TPI				
宽度width (mm)	厚度thickness (mm)	3/4	2/3	1.4/2	1.0/1.5	0.75/1.25
27	0.9	V	V			
34	1.1	V	V			
41	1.3	V	V	V		
54	1.6		V	V	V	
67	1.6		V	V	V	V
80	1.6			V	V	V
锯切材料宽度 cutting length (mm)		100-250	250-350	350-500	500-700	700-1000



硬质合金带锯条

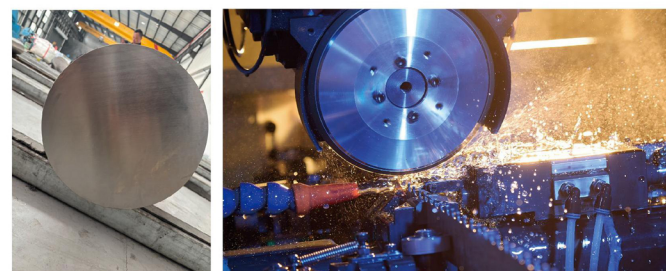
CARBIDE -TIPPED BANDSAW

硬质合金带锯条V+系列 TCT-bandsaw V+ series



- 适用于钛合金、双相不锈钢、高温合金等各种难切材料
Suitable for Titanium、Inconel and DP steel
- 特殊齿形设计，配合高精度研磨，保证优秀的锯切性能
Special design and high-precision grinding
- 纳米级高硬涂层显著提高锯切寿命
Nano superhard coating for 30% longer cutting life

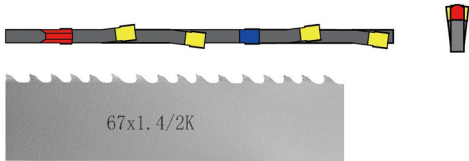
规格size		齿距TPI				
宽度width (mm)	厚度thickness (mm)	3/4	2/3	1.4/2	1.0/1.5	0.75/1.25
27	0.9	V+	V+			
34	1.1	V+	V+			
41	1.3	V+	V+	V+		
54	1.6		V+	V+	V+	
67	1.6		V+	V+	V+	V+
80	1.6			V+	V+	V+
锯切材料宽度 cutting length (mm)		100-250	250-350	350-500	500-700	700-1000



硬质合金带锯条

CARBIDE -TIPPED BANDSAW

硬质合金带锯条K系列
TCT-bandsaw K series



- 适于高硬度模具钢 (≥HRC40)、不锈钢、钛合金、镍基合金等各种难锯切材料
Suitable for HD Tool steel, stainless steel, Titanium and Nickel alloys
- 特殊的齿尖设计,既保证切削能力,又提高抗冲击性
Special design is good for both cutting ability and teeth protection

规格size		齿距TPI				
宽度width (mm)	厚度thickness (mm)	3/4	2/3	1.4/2	1.0/1.5	0.75/1.25
27	0.9	K	K			
34	1.1	K	K			
41	1.3	K	K	K		
54	1.6		K	K	K	
67	1.6		K	K	K	K
80	1.6			K	K	K
锯切材料宽度cutting length (mm)		100-250	250-350	350-500	500-700	700-1000



硬质合金带锯条

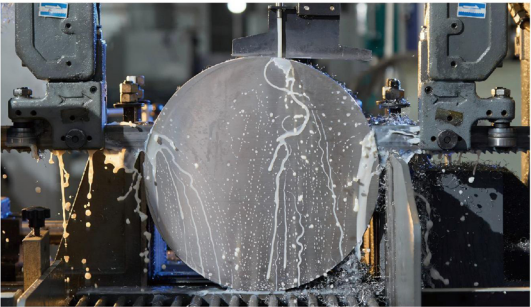
CARBIDE -TIPPED BANDSAW

硬质合金带锯条K+系列
TCT-bandsaw K+ series



- 适于高硬度模具钢 (≥HRC40)、不锈钢、钛合金、镍基合金等各种难锯切材料
Suitable for HD Tool steel, stainless steel, Titanium and Nickel alloys
- 纳米级高硬涂层提高锯切寿命30%以上
Nano superhard coating for 30% longer cutting life

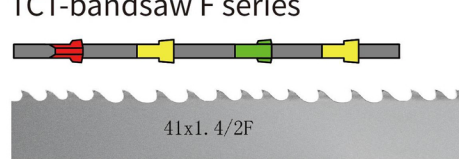
规格size		齿距TPI				
宽度width (mm)	厚度thickness (mm)	3/4	2/3	1.4/2	1.0/1.5	0.75/1.25
27	0.9	K+	K +			
34	1.1	K +	K+			
41	1.3	K +	K +	K+		
54	1.6		K+	K+	K+	
67	1.6		K +	K+	K+	K+
80	1.6			K+	K+	K+
锯切材料宽度cutting length (mm)		100-250	250-350	350-500	500-700	700-1000



硬质合金带锯条

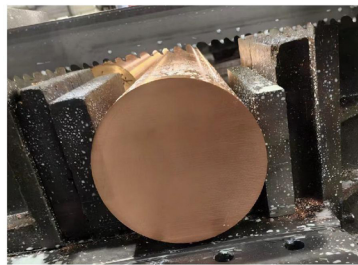
CARBIDE -TIPPED BANDSAW

硬质合金带锯条F系列
TCT-bandsaw F series



- 适用于铝、铜合金等各类有色金属的高速锯切
Suitable for Aluminum、Copper alloy high speed cutting
- 针对高速锯切的特殊齿形设计
Special design for high speed cutting
- 针对高速锯切的专用齿尖和背带材料
Special carbide and band materials for high speed cutting

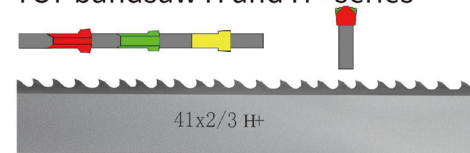
规格size		齿距TPI					
宽度width (mm)	厚度thickness (mm)	3/4	3T	2/3	1.4/2	1/1.5	0.75/1.25
20	0.9	F	F	F			
27	0.9	F	F	F			
34	1.1	F	F	F	F		
41	1.3	F	F	F	F		
54	1.6				F	F	
67	1.6				F	F	F
锯切材料宽度cutting length (mm)		100-200	150-500	250-350	350-500	500-700	700-1000



硬质合金带锯条

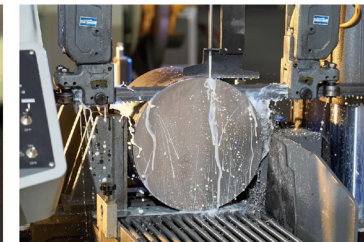
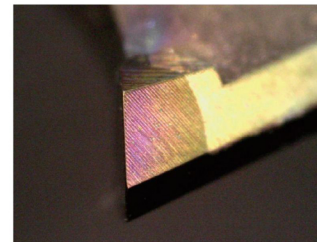
CARBIDE -TIPPED BANDSAW

硬质合金带锯条H及H+系列
TCT-bandsaw H and H+ series



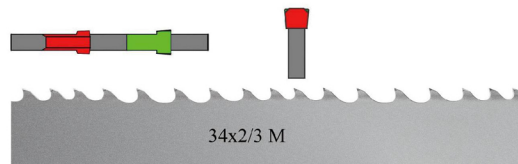
- 专精于高速、高精度锯切各种常用碳钢、不锈钢、合金钢等材料
Suitable for High speed cutting of common steel, stainless steel and other alloy
- 特殊的阶梯式齿尖形式设计,满足高速切削需要,切面更光滑
Special design for high speed cutting and better surface
- 独特的边缘微倒角设计,强化齿尖抗崩能力
Unique microchamfer for higher chipping resistance
- 纳米级高硬涂层,耐磨损、耐高温,提高锯切寿命30%以上
Nano superhard coating for higher heat resistance and 30% longer cutting life

规格size		齿距TPI				
宽度width (mm)	厚度thickness (mm)	2/3	1.8/2.0	1.4/2	1/1.5	0.75/1.25
54	1.6	H(H+)	H(H+)	H(H+)	H(H+)	
67	1.6		H(H+)	H(H+)	H(H+)	H(H+)
锯切材料宽度cutting length (mm)		100-200	150-350	350-550	500-700	700-1000



硬质合金带锯条 CARBIDE -TIPPED BANDSAW

硬质合金带锯条M系列 TCT-bandsaw M series



- 适用于木材、橡胶等各类非金属材料的锯切
Suitable for Wood、Rubber and non-metal material other alloy
- 针对高速锯切的特殊齿形设计
Special design for high speed cutting
- 针对非金属材料的专用齿尖和背带材料
Special carbide and band materials for non-metal high speed cutting

规格size		齿距TPI			
宽度width (mm)	厚度thickness (mm)	3T	2/3	2T	1.6T
27	0.9	M	M	M	
34	1.1	M	M	M	
41	1.1		M	M	M
锯切材料宽度cutting length (mm)		100-200	150-300	250-400	350-500



★ 推荐 Recommended ○ 适用 Applicable ✕ 不推荐 Not recommended

锯条系列 PRODUCT SERIES		N	N+	P
铝合金	ALUMINUM ALLOYS	○	○	✕
铜合金	BRONZE/COPPER	○	○	✕
普通钢	COMMON STEELS	★	★	✕
合金结构钢	STRUCTURAL STEELS	★	★	✕
轴承钢	BEARING STEELS	★	★	✕
模具钢	DIE STEELS	○	★	✕
不锈钢	STAINLESS STEELS	○	★	✕
工具钢	TOOL STEELS	✕	○	✕
管材和空心型材	PIPE/HOLLOW PROFILES	✕	✕	★
钛合金	TI-ALLOYS	○	○	✕
木料	WOOD	○	○	✕

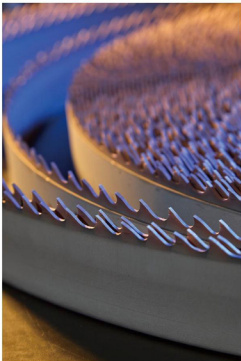
双金属带锯条

BIMETAL BANDSAW

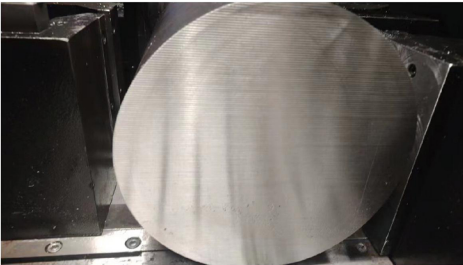
标准双金属带锯条N及N+系列

Bimetal bandsaw N and N+ series

- 广泛适用于常见钢材锯切
Suitable for common steel
- 高性价比的通用锯切选择
Great cost performance
- N+系列纳米级高硬涂层显著提高锯切寿命
N+ with nano superhard coating for better performance



规格size		齿距TPI									
宽度width(mm)	厚度thickness (mm)	10/14	8/12	6/10	5/8	4/6	3/4	2/3	1.4/2	1/1.5	0.75/1.25
27	0.9	N(N+)	N(N+)	N(N+)	N(N+)	N(N+)	N(N+)	N(N+)			
34	1.1					N(N+)	N(N+)	N(N+)			
41	1.3					N(N+)	N(N+)	N(N+)	N(N+)		
54	1.6						N(N+)	N(N+)	N(N+)	N(N+)	
67	1.6							N(N+)	N(N+)	N(N+)	N(N+)
80	1.6								N(N+)	N(N+)	N(N+)
锯切材料宽度cutting length (mm)		<10	10-20	20-50	30-60	50-100	100-250	250-350	350-500	500-700	700-1000



双金属带锯条

BIMETAL BANDSAW

抗拉齿双金属带锯条P系列

Bimetal bandsaw P series

- 强化齿尖保护并防止过度切割
Design for teeth protection
- 适用于管材和型材
Suitable for pipes and profile

规格size		齿距TPI	
宽度width (mm)	厚度thickness (mm)	4/6	3/4
27	0.9	P	P
34	1.1	P	P
41	1.3	P	P
54	1.6		P
管材壁厚thickness of pipe (mm)		≤ 10mm	10-20mm



双金属带锯条WS(分齿量加大)系列

Bimetal bandsaw Wideset series

- 适于锯切应力大，易夹锯的各种钢材
WideSet bandsaw suitable for materials with high internal stress that easy to clamp onto the bandsaw
- WS系列是订制系列，包含上述N和P系列的产品
WideSet bandsaw covers all N and P series